

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4634-041	FWD, CENTER CEILING PANEL ASSY
2	1	D4634-1	FWD, CENTER CEILING PANEL
3	1	D4638-1	LED LIGHT
4	1	D4645-1	NO SMOKING & FASTEN BELT LIGHT
5	2	D4646-1	PLENUM CAP ASSEMBLY
6	2	D4647-3	ANGLE
7	2	D4652-1	AIR VALVE
8	2	-	AIR VALVE NUT
9	6	D4664-041	SPACER ASSEMBLY
10	1	D4694-041	FWD CHANNEL ASSEMBLY
11	1	D4712-041	BRACKET ASSEMBLY
12	1	D4728-047	ADVISORY LIGHT (FWD) HARNESS ASSEMBLY
13	1	D4728-051	CABIN LIGHT #1 HARNESS ASSEMBLY
14	1	ADVISORY LIGHT FWD	LABEL
15	1	CABIN LIGHT #1	LABEL
16	8	MPNY-750S-9-C	MOUNTING PAD
17	4	MS20426AD3-3	RIVET
18	2	MS21059L3	ANCHOR NUT
19	2	MS24694-S5	SCREW
20	8	PLT1.5M-M	TIE-WRAP (OR PLT1.5M-C)

D4634-041 FWD, CENTER CEILING PANEL ASSY

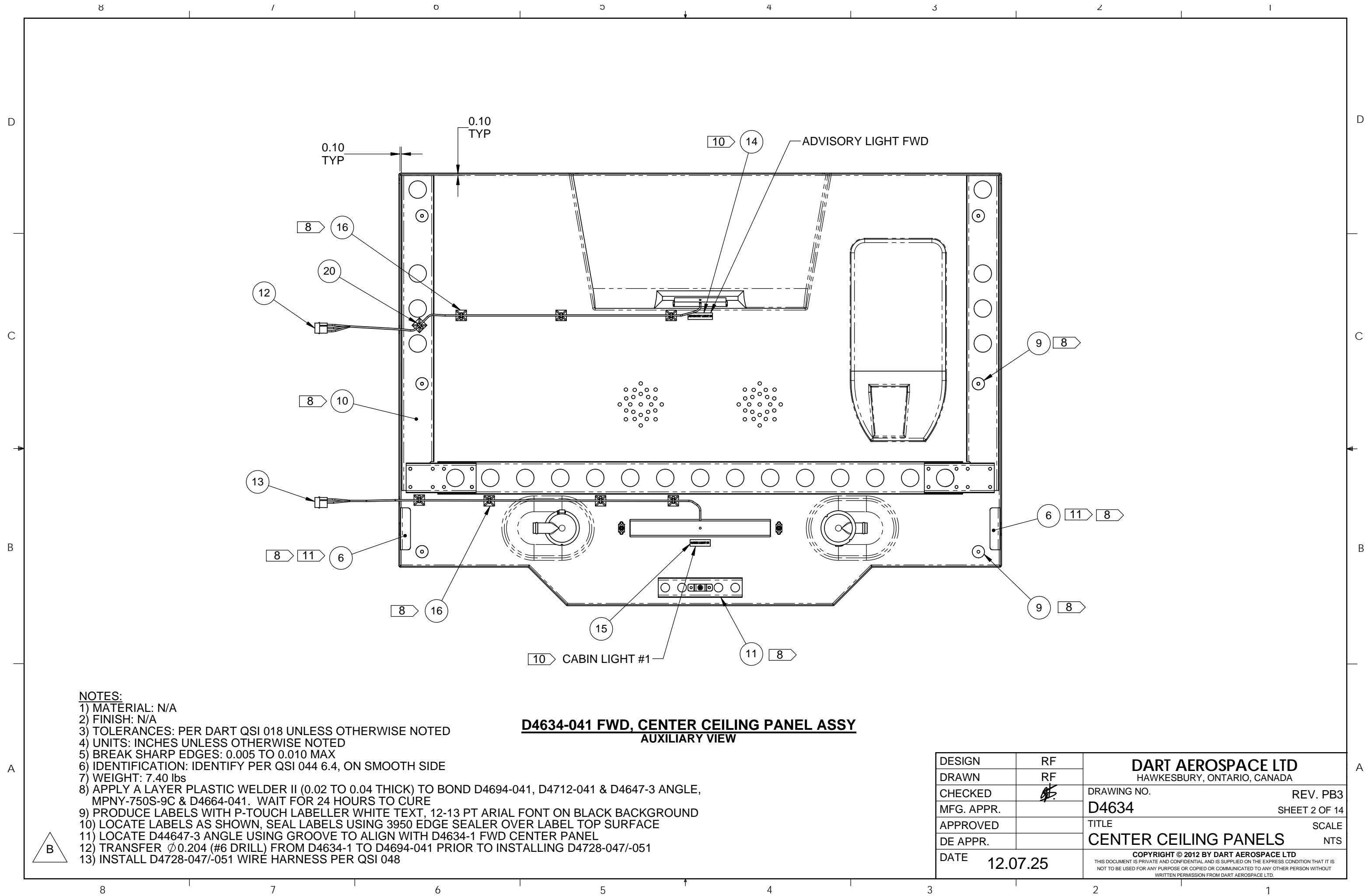
PRELIMINARY ISSUE

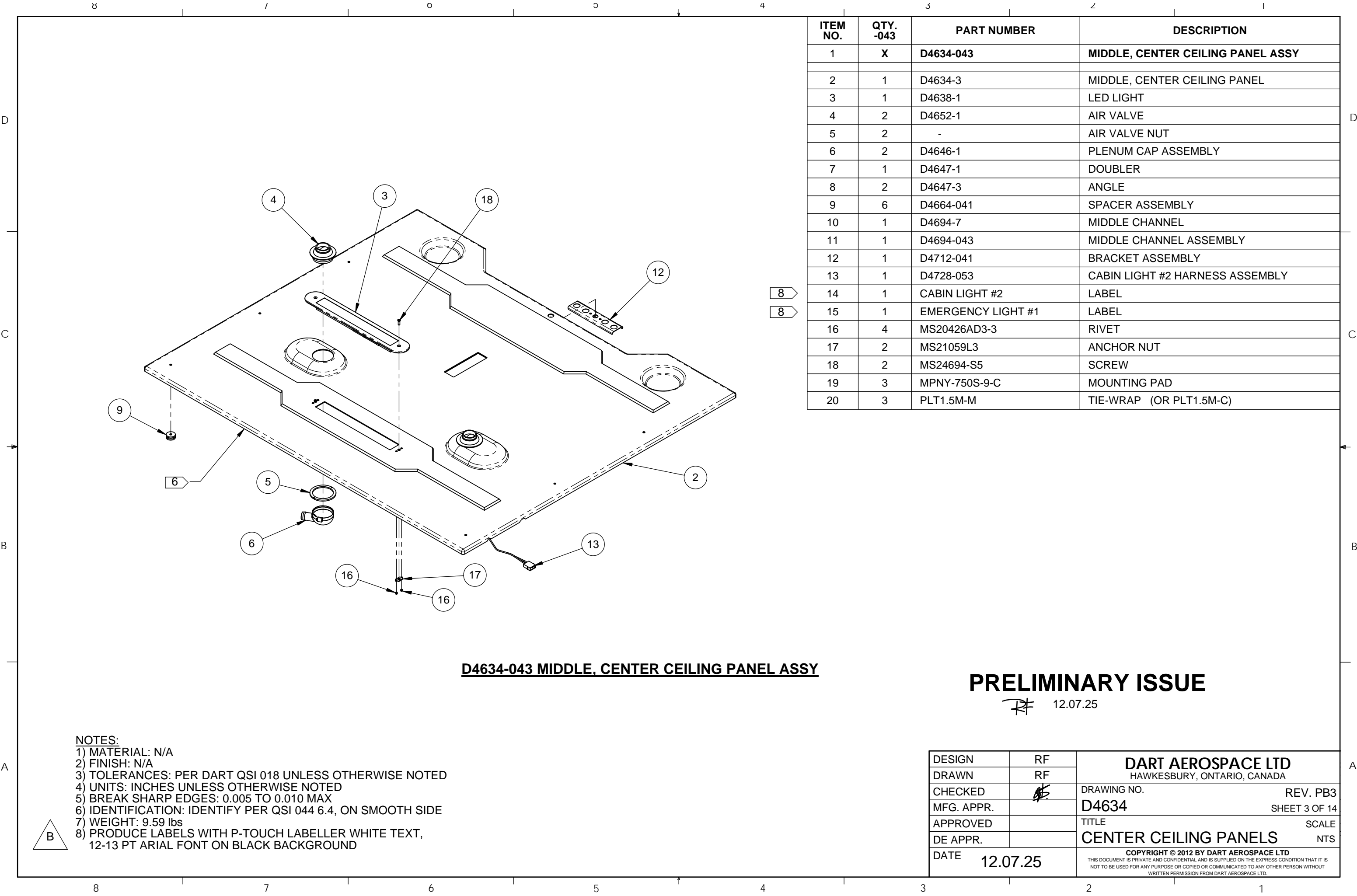
12.07.25

NOTES:

- 1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4, ON SMOOTH SIDE
7) WEIGHT: 7.40 lbs
8) PRODUCE LABELS WITH P-TOUCH LABELLER WHITE TEXT, 12-13 PT ARIAL FONT ON BLACK BACKGROUND

PB3	REVISE BILL OF MATERIALS & ADD NOTES (ZN A8-1/-2/-3/-4/-5/-6/-7/-9/-11)	RF	12.07.25
A	NEW ISSUE	RF	12.04.04
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PB3
MFG. APPR.		D4634	SHEET 1 OF 14
APPROVED		TITLE	SCALE
DE APPR.		CENTER CEILING PANELS	NTS
DATE	12.07.25	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	D4634-043	MIDDLE, CENTER CEILING PANEL ASSY
2	1	D4634-3	MIDDLE, CENTER CEILING PANEL
3	1	D4638-1	LED LIGHT
4	2	D4652-1	AIR VALVE
5	2	-	AIR VALVE NUT
6	2	D4646-1	PLENUM CAP ASSEMBLY
7	1	D4647-1	DOUBLER
8	2	D4647-3	ANGLE
9	6	D4664-041	SPACER ASSEMBLY
10	1	D4694-7	MIDDLE CHANNEL
11	1	D4694-043	MIDDLE CHANNEL ASSEMBLY
12	1	D4712-041	BRACKET ASSEMBLY
13	1	D4728-053	CABIN LIGHT #2 HARNESS ASSEMBLY
14	1	CABIN LIGHT #2	LABEL
15	1	EMERGENCY LIGHT #1	LABEL
16	4	MS20426AD3-3	RIVET
17	2	MS21059L3	ANCHOR NUT
18	2	MS24694-S5	SCREW
19	3	MPNY-750S-9-C	MOUNTING PAD
20	3	PLT1.5M-M	TIE-WRAP (OR PLT1.5M-C)

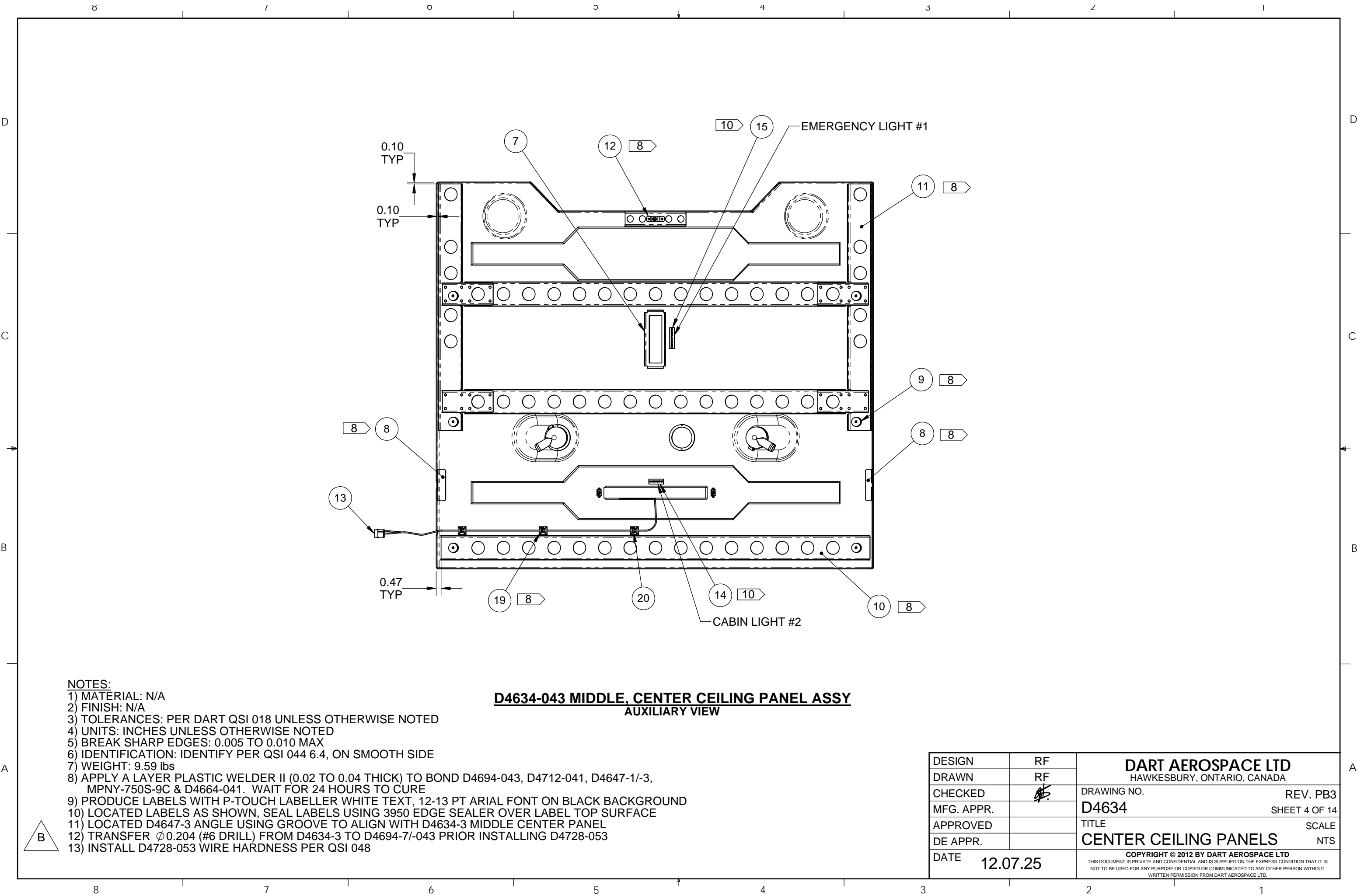
D4634-043 MIDDLE, CENTER CEILING PANEL ASSY

PRELIMINARY ISSUE

12.07.25

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4, ON SMOOTH SIDE
 - 7) WEIGHT: 9.59 lbs
 - 8) PRODUCE LABELS WITH P-TOUCH LABELLER WHITE TEXT, 12-13 PT ARIAL FONT ON BLACK BACKGROUND

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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CHECKED		DRAWING NO. D4634	REV. PB3
MFG. APPR.			SHEET 3 OF 14
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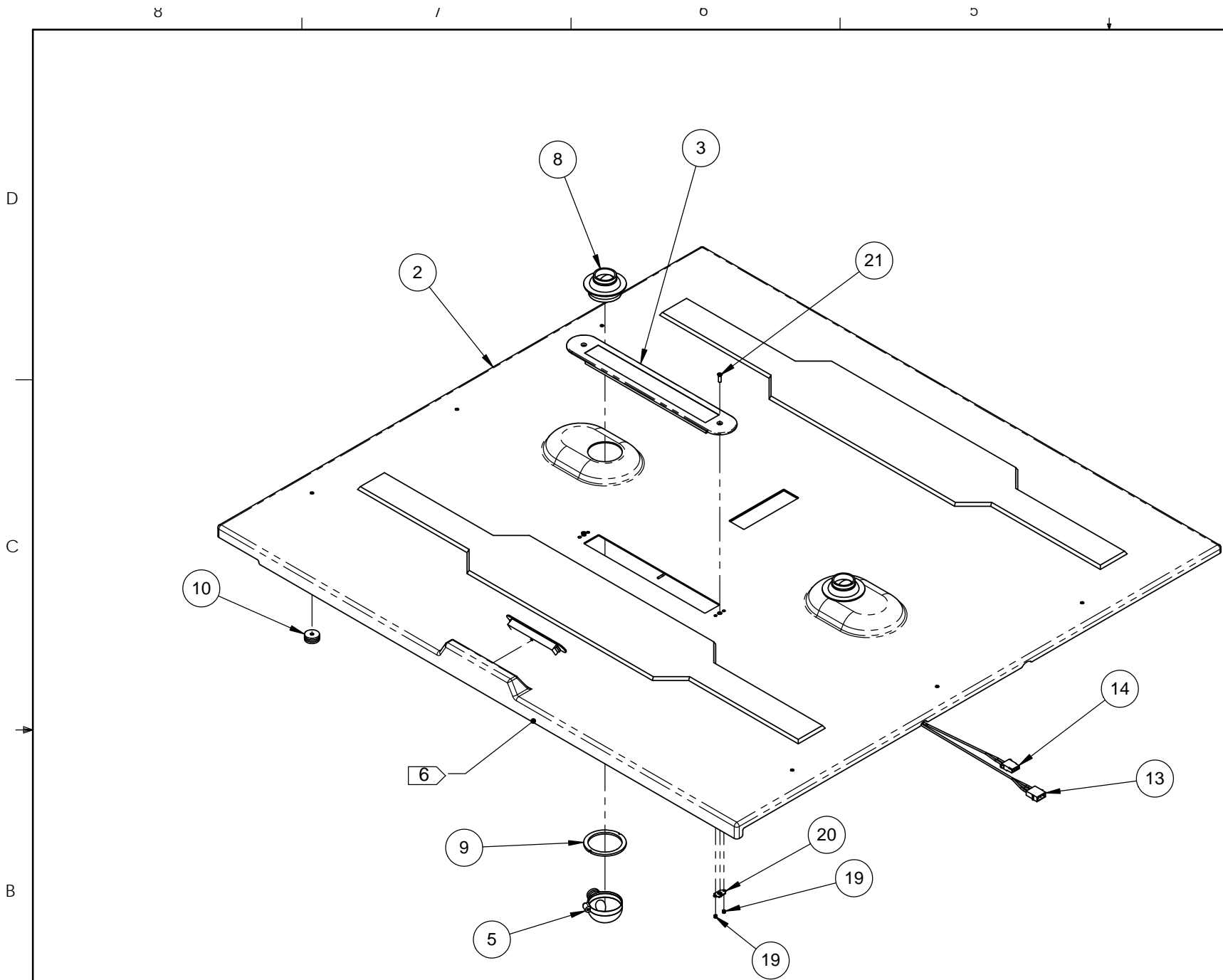


NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4, ON SMOOTH SIDE
- 7) WEIGHT: 9.59 lbs
- 8) APPLY A LAYER PLASTIC WELDER II (0.02 TO 0.04 THICK) TO BOND D4694-043, D4712-041, D4647-1/-3, MPNY-750S-9C & D4664-041. WAIT FOR 24 HOURS TO CURE
- 9) PRODUCE LABELS WITH P-TOUCH LABELLER WHITE TEXT, 12-13 PT ARIAL FONT ON BLACK BACKGROUND
- 10) LOCATED LABELS AS SHOWN, SEAL LABELS USING 3950 EDGE SEALER OVER LABEL TOP SURFACE
- 11) LOCATED D4647-3 ANGLE USING GROOVE TO ALIGN WITH D4634-3 MIDDLE CENTER PANEL
- 12) TRANSFER $\varnothing 0.204$ (#6 DRILL) FROM D4634-3 TO D4694-7/-043 PRIOR INSTALLING D4728-053
- 13) INSTALL D4728-053 WIRE HARDNESS PER QSI 048

D4634-043 MIDDLE, CENTER CEILING PANEL ASSY
AUXILIARY VIEW

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4634	REV. PB3 SHEET 4 OF 14
MFG. APPR.		TITLE CENTER CEILING PANELS	SCALE NTS
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DE APPR.			
DATE	12.07.25		



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ITEM NO.	QTY. -045	PART NUMBER	DESCRIPTION
1	X	D4434-045	AFT, CENTER CEILING PANEL ASSY
2	1	D4634-5	AFT, CENTER CEILING PANEL
3	1	D4638-1	LED LIGHT
4	1	D4645-1	NO SMOKING & FASTEN BELT LIGHT
5	2	D4646-1	PLENUM CAP ASSEMBLY
6	1	D4647-1	DOUBLER
7	2	D4647-3	ANGLE
8	2	D4652-1	AIR VALVE
9	2	-	AIR VALVE NUT
10	6	D4664-041	SPACER ASSEMBLY
11	1	D4694-045	AFT CHANNEL ASSEMBLY
12	1	D4694-047	AFT CHANNEL ASSEMBLY
13	1	D4728-049	ADVISORY LIGHT (AFT) HARNESS ASSEMBLY
14	1	D4728-055	CABIN LIGHT #3 ASSEMBLY
15	1	ADVISORY LIGHT AFT	LABEL
16	1	CABIN LIGHT #3	LABEL
17	1	EMERGENCY LIGHT # 2	LABEL
18	7	MPNY-750S-9-C	MOUNTING PAD
19	4	MS20426AD3-3	RIVET
20	2	MS21059L3	ANCHOR NUT
21	2	MS24694-S5	SCREW
22	7	PLT1.5M-M	TIE-WRAP (OR PLT1.5M-C)

D4634-045 AFT, CENTER CEILING PANEL ASSY

PRELIMINARY ISSUE

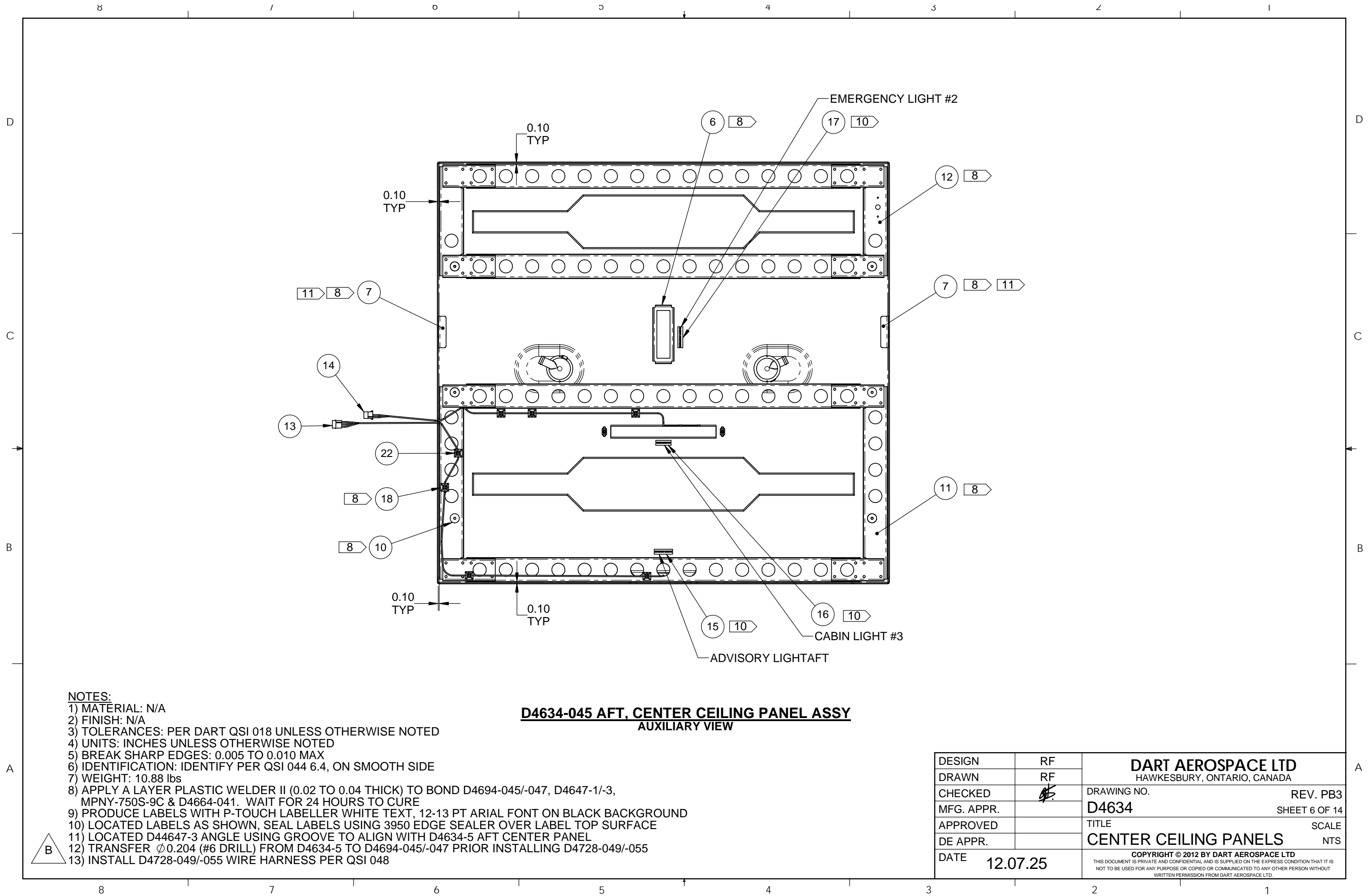
RF 12.07.25

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4, ON SMOOTH SIDE
- 7) WEIGHT: 10.88 lbs
- 8) PRODUCE LABELS WITH P-TOUCH LABELLER WHITE TEXT, 12-13 PT ARIAL FONT ON BLACK BACKGROUND



DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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CHECKED	<i>RF</i>	DRAWING NO. D4634	REV. PB3
MFG. APPR.			SHEET 5 OF 14
APPROVED		TITLE CENTER CEILING PANELS	SCALE NTS
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DATE	12.07.25		

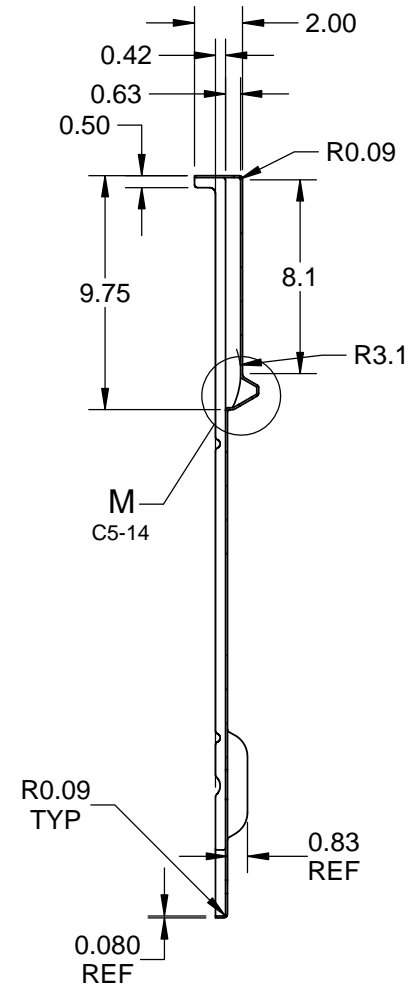
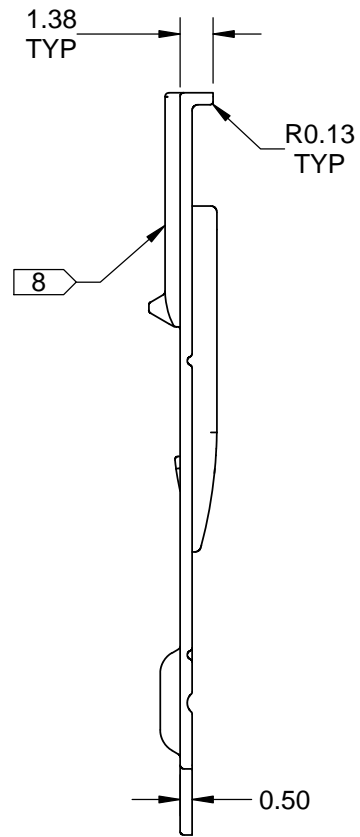
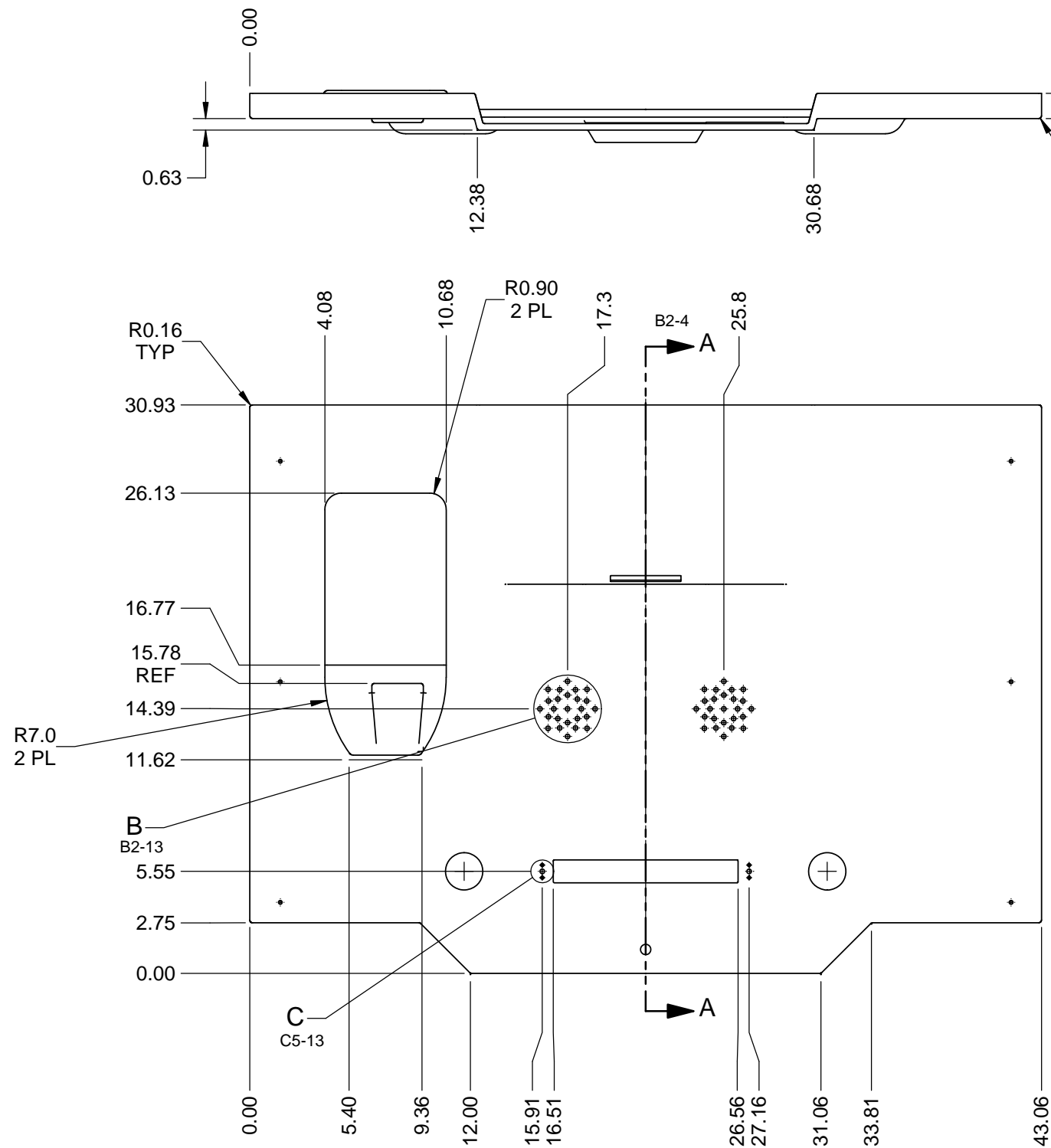


NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4, ON SMOOTH SIDE
- 7) WEIGHT: 10.88 lbs
- 8) APPLY A LAYER PLASTIC WELDER II (0.02 TO 0.04 THICK) TO BOND D4694-045/-047, D4647-1/-3, MPNY-750S-9C & D4664-041. WAIT FOR 24 HOURS TO CURE
- 9) PRODUCE LABELS WITH P-TOUCH LABELLER WHITE TEXT, 12-13 PT ARIAL FONT ON BLACK BACKGROUND
- 10) LOCATED LABELS AS SHOWN, SEAL LABELS USING 3950 EDGE SEALER OVER LABEL TOP SURFACE
- 11) LOCATED D44647-3 ANGLE USING GROOVE TO ALIGN WITH D4634-5 AFT CENTER PANEL
- 12) TRANSFER $\phi 0.204$ (#6 DRILL) FROM D4634-5 TO D4694-045/-047 PRIOR INSTALLING D4728-049/-055
- 13) INSTALL D4728-049/-055 WIRE HARNESS PER QSI 048

D4634-045 AFT, CENTER CEILING PANEL ASSY
AUXILIARY VIEW

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4634	REV. PB3 SHEET 6 OF 14
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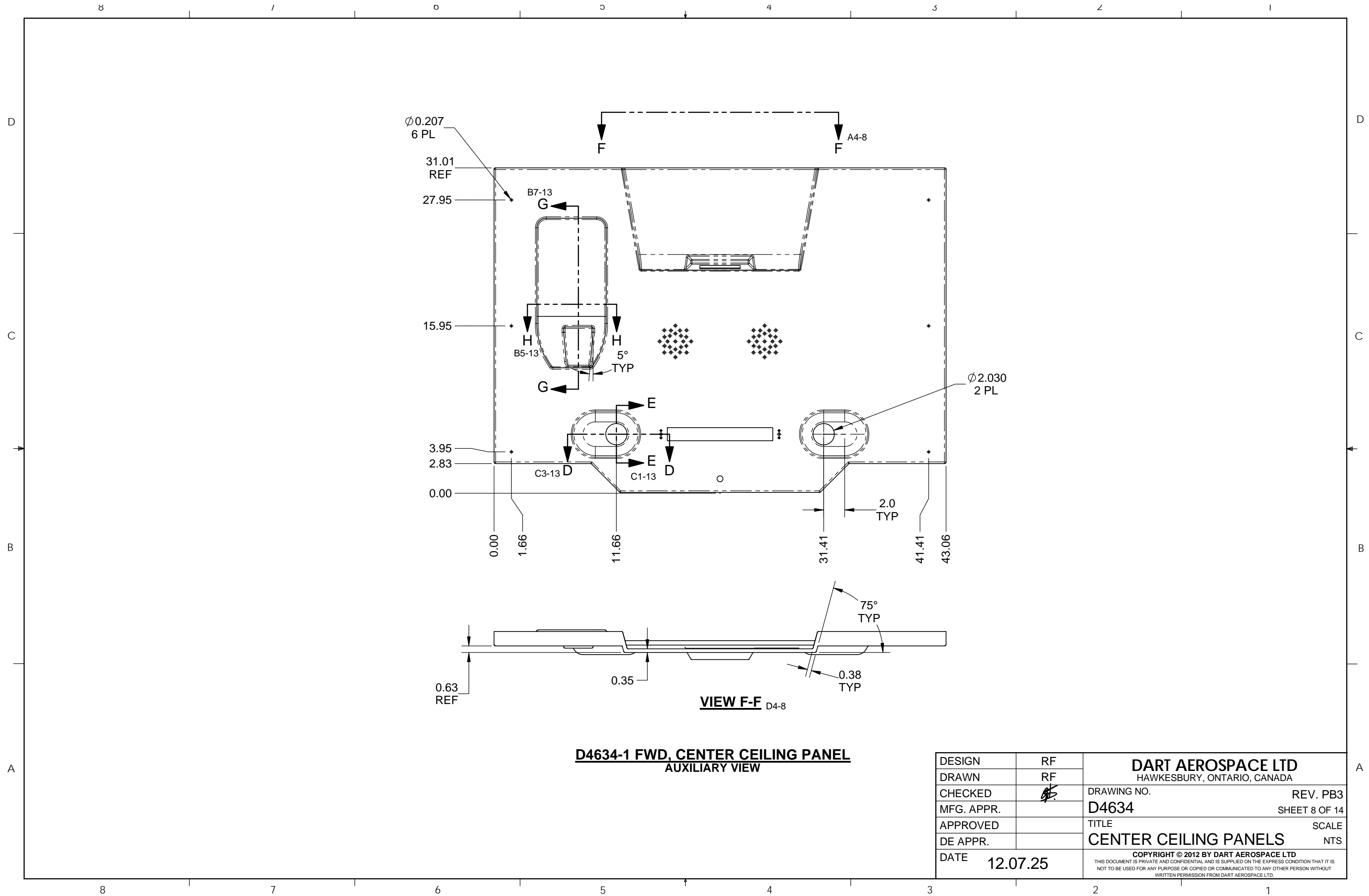
- NOTES:**
1) MATERIAL: KYDEX 6185 SHEET, 0.080 THICK,
P3-VELOUR MATTE, STEEL GRAY #52068
PER DART SPEC MKYD6185S.080-P3-52068
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 5.59 lbs
8) TEXTURE ON THIS SIDE
9) 0.14 RADIUS NOT SHOWN FOR CLARITY
10) DRILL & TRIM D4634-1 PER TOOL DT9836
11) THERMOFORM PER QSI 022

D4634-1 FWD, CENTER CEILING PANEL

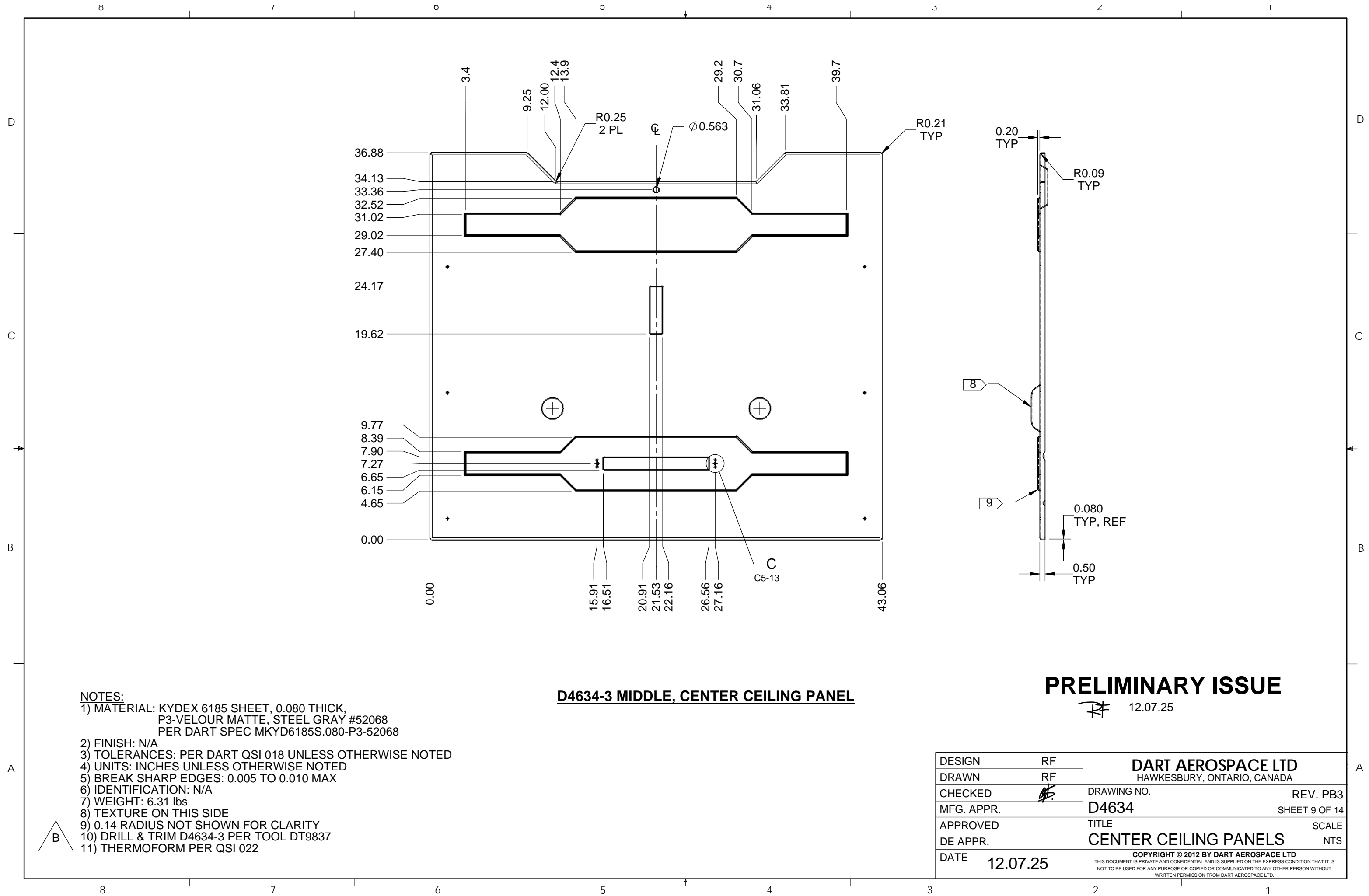
PRELIMINARY ISSUE

[Signature] 12.07.25

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4634	REV. PB3 SHEET 7 OF 14
MFG. APPR.		TITLE CENTER CEILING PANELS	SCALE NTS
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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4634	REV. PB3 SHEET 8 OF 14
MFG. APPR.		TITLE CENTER CEILING PANELS	SCALE NTS
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DATE	12.07.25		



NOTES:

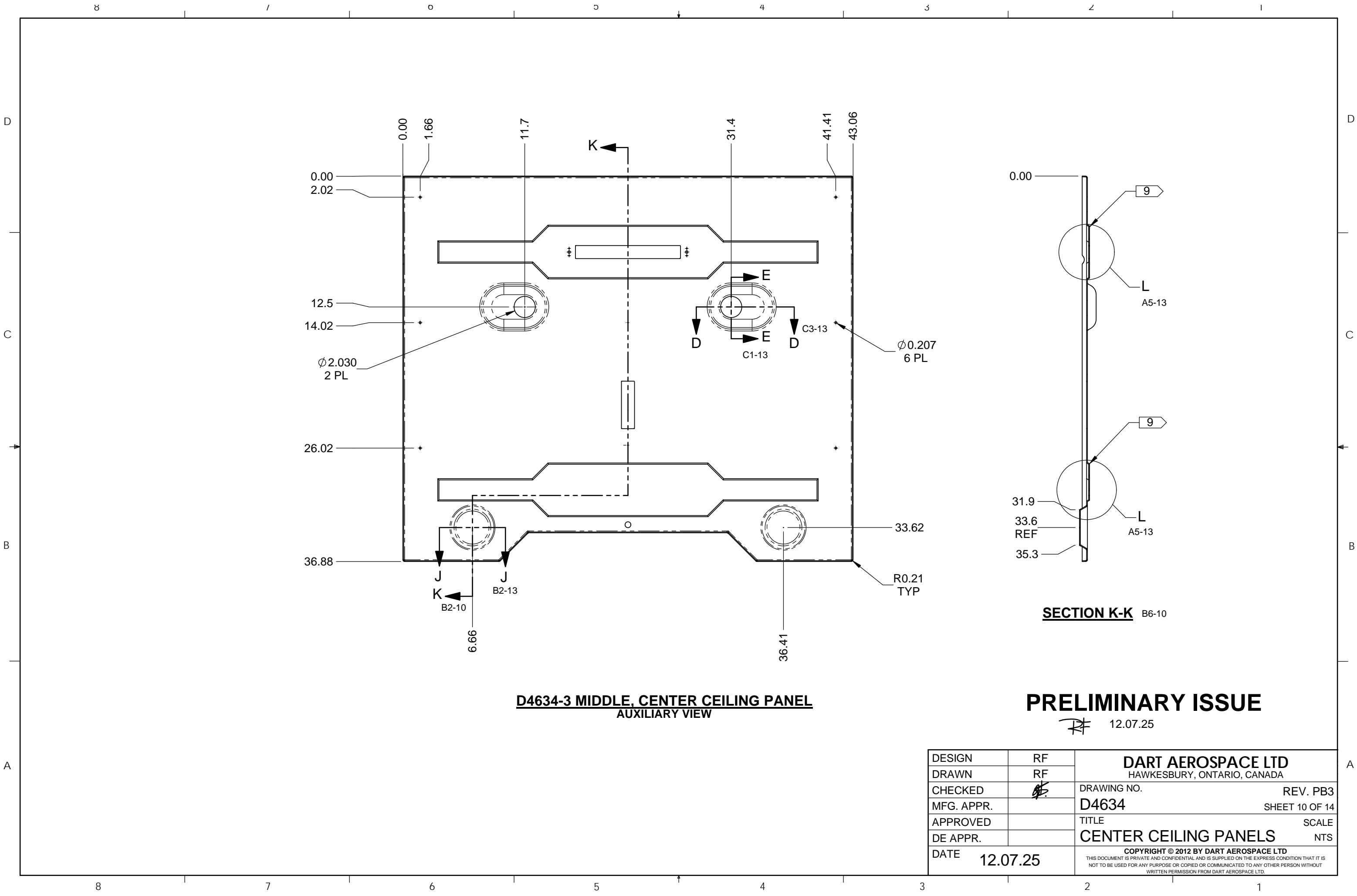
- 1) MATERIAL: KYDEX 6185 SHEET, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 PER DART SPEC MKYD6185S.080-P3-52068
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 6.31 lbs
- 8) TEXTURE ON THIS SIDE
- 9) 0.14 RADIUS NOT SHOWN FOR CLARITY
- 10) DRILL & TRIM D4634-3 PER TOOL DT9837
- 11) THERMOFORM PER QSI 022

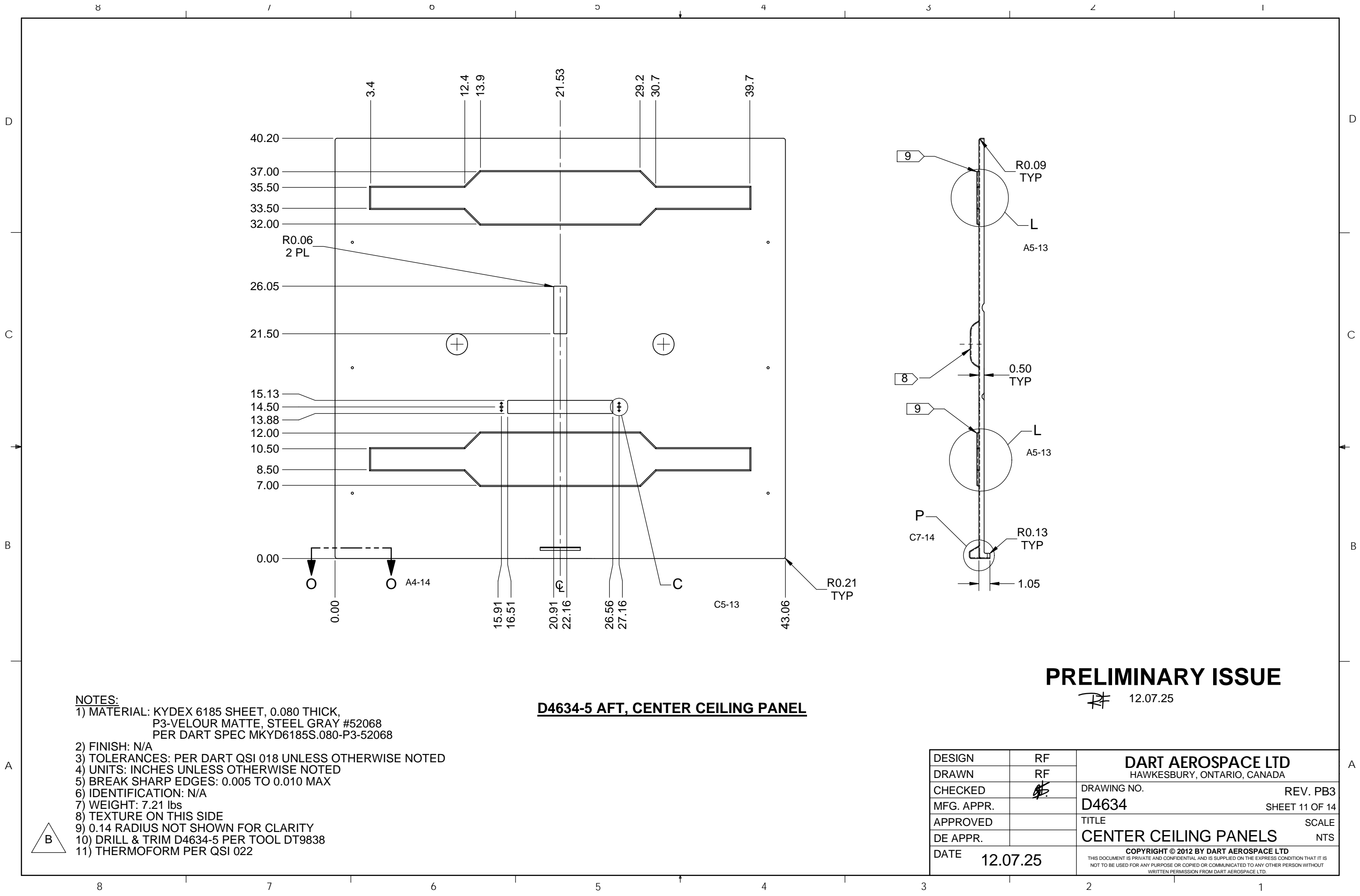
D4634-3 MIDDLE, CENTER CEILING PANEL

PRELIMINARY ISSUE

12.07.25

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4634	REV. PB3 SHEET 9 OF 14
MFG. APPR.		TITLE CENTER CEILING PANELS	SCALE NTS
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DATE	12.07.25		





NOTES:

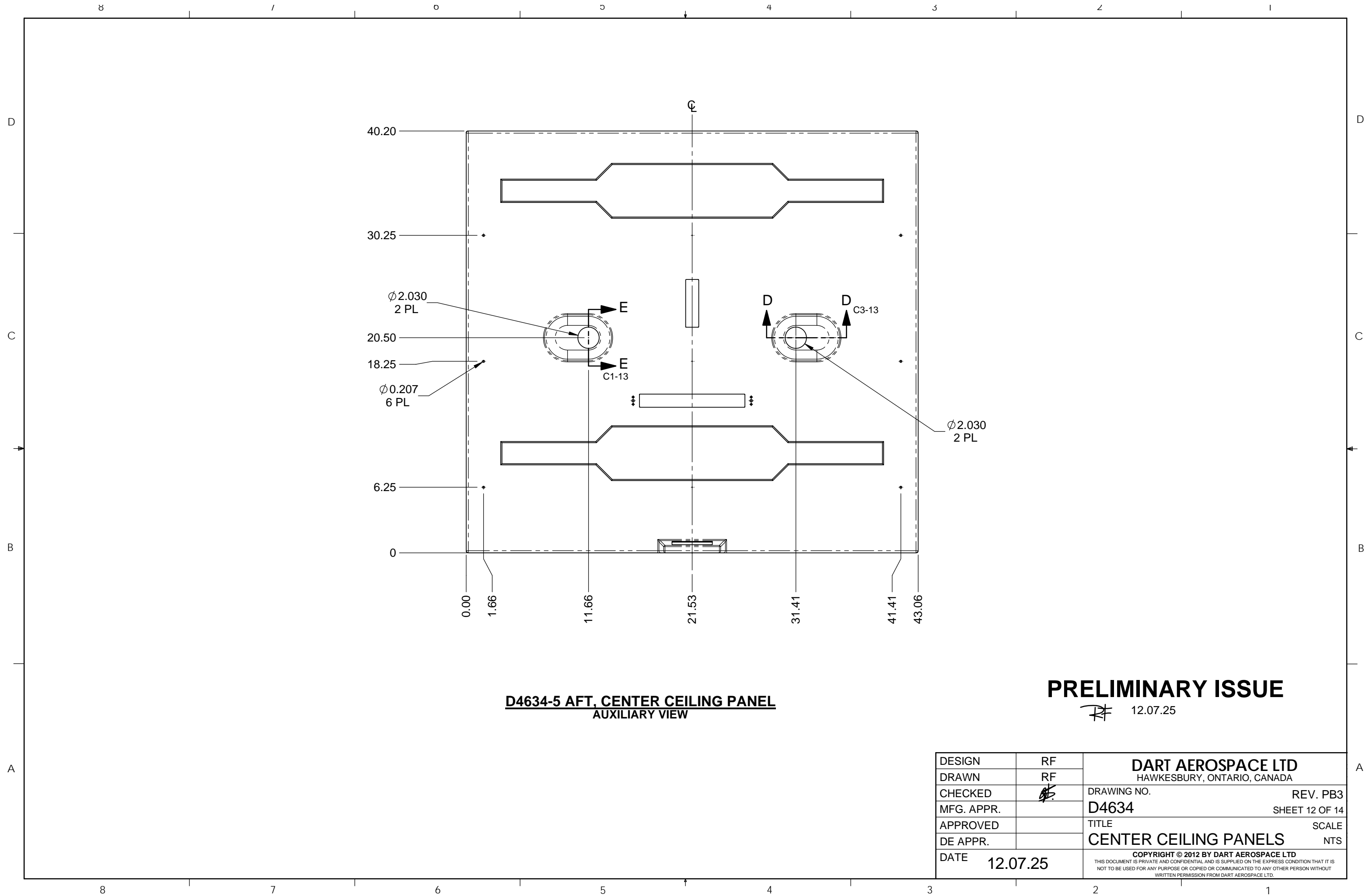
- 1) MATERIAL: KYDEX 6185 SHEET, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 PER DART SPEC MKYD6185S.080-P3-52068
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 7.21 lbs
- 8) TEXTURE ON THIS SIDE
- 9) 0.14 RADIUS NOT SHOWN FOR CLARITY
- 10) DRILL & TRIM D4634-5 PER TOOL DT9838
- 11) THERMOFORM PER QSI 022

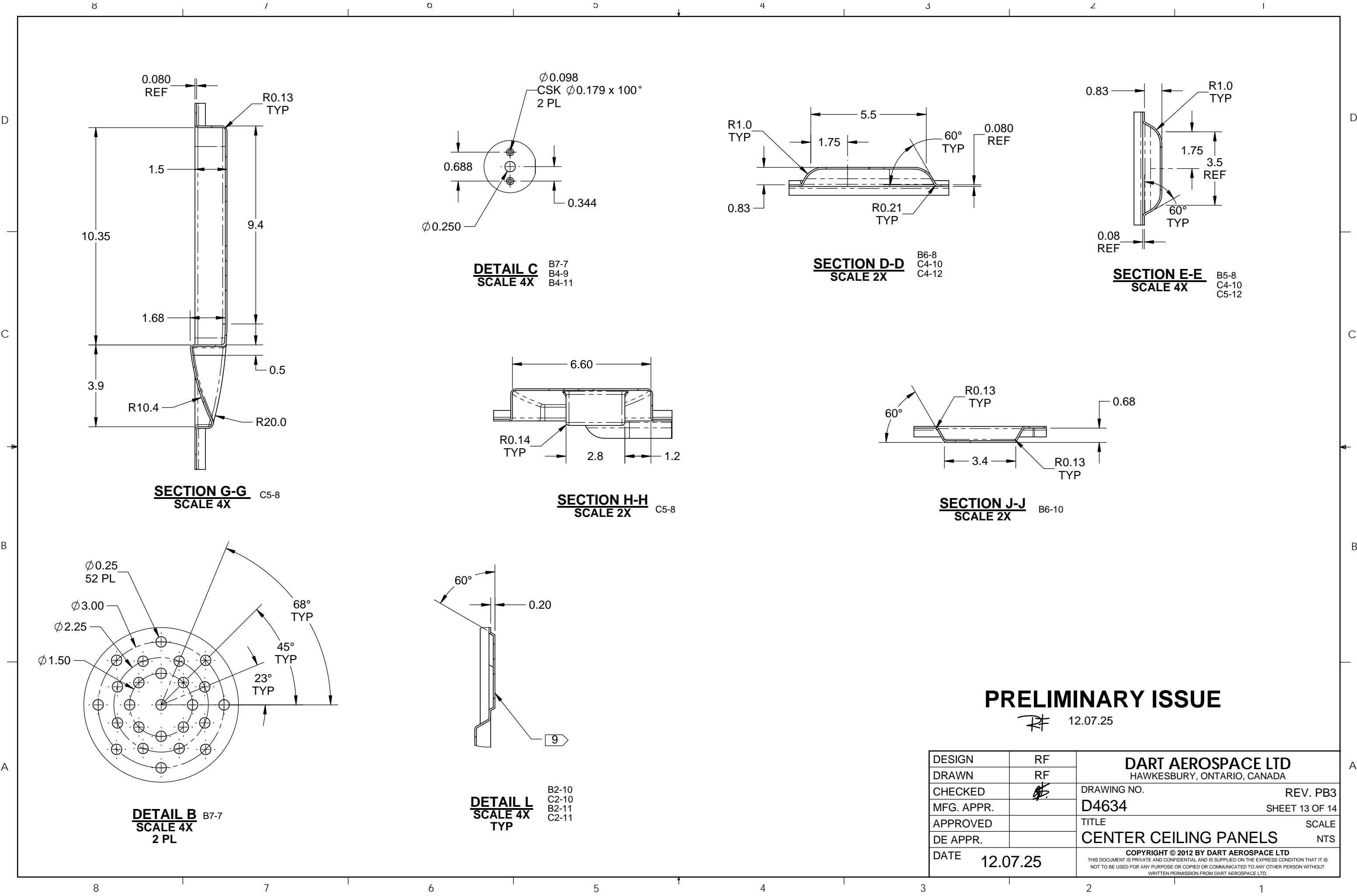
D4634-5 AFT, CENTER CEILING PANEL

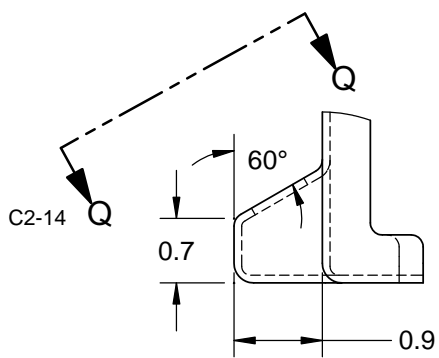
PRELIMINARY ISSUE

[Signature] 12.07.25

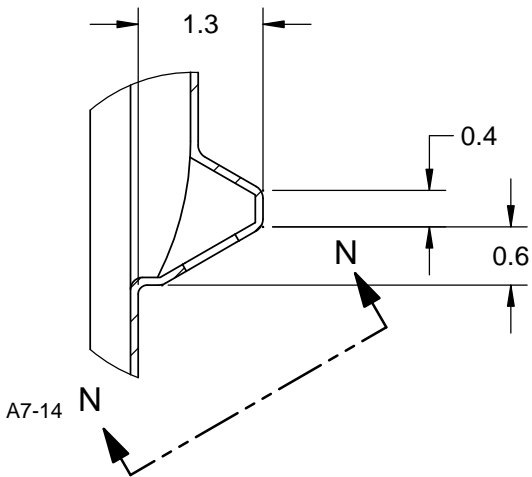
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4634	REV. PB3 SHEET 11 OF 14
MFG. APPR.		TITLE CENTER CEILING PANELS	SCALE NTS
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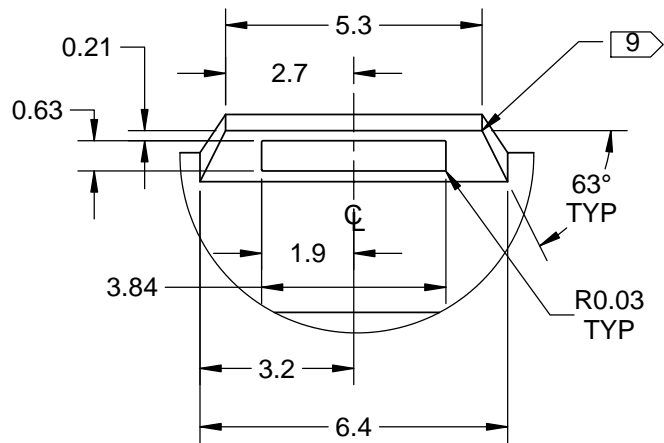




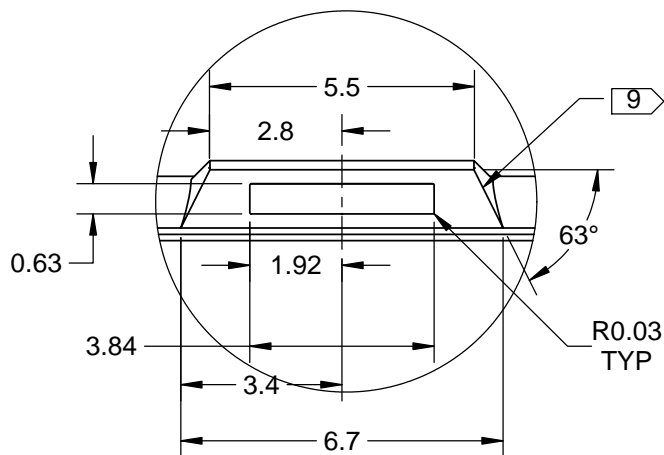
DETAIL P
SCALE 2X B3-11



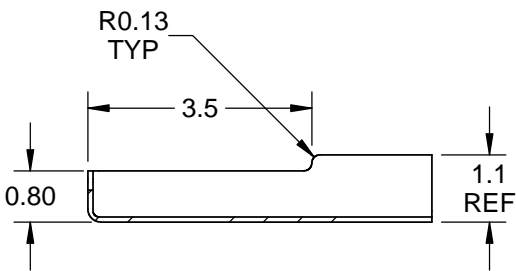
DETAIL M
SCALE 2X C3-7



DETAIL Q
SCALE 0.5X D8-14





DETAIL N
SCALE 0.5X C5-14



SECTION O-O
SCALE 1.3X B6-11

PRELIMINARY ISSUE

 12.07.25

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4634	REV. PB3 SHEET 14 OF 14
MFG. APPR.		TITLE CENTER CEILING PANELS	SCALE NTS
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DE APPR.			
DATE	12.07.25		